



Application /Function Pleasant indoor climate through the addition of external fresh air which is filtered and automatically heated to the specified temperature.

Operational unit for connection to rectangular duct systems. Suitable for a wide range of commercial applications.

Description/Scope of delivery

The air filter, fan and warm water heater are integrated in a compact flat casing which is thermally and acoustically insulated. The unit is delivered ready for connection and includes an external control unit for controlling the unit, as well as a connection cable (10 metres). Air quality, humidity and temperature sensors (see Accessories) can be connected to the electronics in the terminal box to control the specified setpoints. In order to prevent frost damage to the unit, a shutter (see Accessories) is essential.

Casing

Robust construction made of coated steel sheet, double-walled with 30 mm thick mineral wool lining. The cover is easy to open with screw caps and hinge for cleaning purposes.

Rectangular duct connectors on inlet side and outlet side, adapted to standard rectangular duct dimensions.

No thermal bridges, smooth surface for easy cleaning.

Filter

The large filter for long cleaning intervals is freely accessible by opening the casing cover. Standard version ISO Coarse 90% (G4).

Alternatively, filters with higher classifications ISO ePM₁₀ 70% (M5) or ISO ePM_1 50% (F7) (see accessories) can be used. The volume output reduction must be taken into account. Periodic filter inspection /cleaning

is required. A filter monitoring system is in-

tegrated. The filters comply with VDI 6022.

Fan

The volume flow rate switching is continuously variable with the control unit. Low-noise and high performance centrifugal fan made of galvanised steel sheet. Motor/impeller unit freely accessible for servicing. Drive through energy-saving, speed-controllable EC motor with the highest level of efficiency. Maintenancefree, with lifetime lubricated ball bearings.

Heating element

Air heater with AL blades and staggered copper pipes heat the intake air to the specified setpoint temperature. Control through connection of a hydraulic unit (accessories) via the integrated control board.

The setpoint and the temperature measured by the room sensor (accessories) are constantly compared.

A frost protection circuit is integrated as standard. Max. operating pressure 1.6 MPa.

822

842 920 522 542

ø8

Water connection pipes with external thread.

Electrical connection

Spacious terminal box in IP20 on outside of casing.

Motor protection

Deactivation when overheating is imminent. Automatic reactivation after cool down.

Noise

100

Dim. in mm

The type table shows the radiated noise and outlet side air noise as sound pressure at 1 m (free field conditions). If necessary, a cross talk silencer (see Accessories) must be integrated in the duct system on site. The radiated noise as sound pressure level at 1 m (free field conditions) is additionally stated in the type table as well as in the table below the performance curve.

Control

The control element is included in the delivery and offers the following functions:

- Operation with different volume flows
- Weekly and seasonal timer.
- Temperature control
- (using room sensor, accessories).
- Frost protection.
- Control of hydraulic unit (accessories) to control the WW heating element. Specification of min./max. temperature.

Control of an EC extract air fan.

1320

353 192

☐ Display of ambient temperature, fan control and filter contamina-

Other inputs and outputs:

- Emergency switch contact.
- Boost switch contact.
- External switch.
- Input for air quality or humidity sensor.
- ☐ Input for room temperature sensor.
- Output for shutter control.

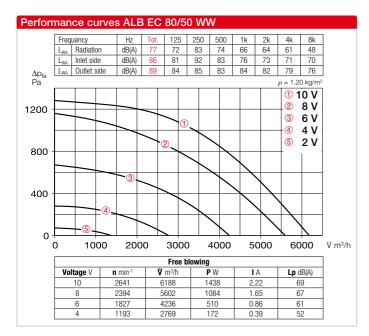


Control element with connection cable (10 m) included in delivery. Dimensions mm (W x H x D) 115 x 80 x 25

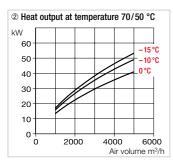
Туре	Ref. no.		Max.	Sound pressure level		Voltage	Power consump.		Current	Wiring	Maximum	Weight
		rate* free blowing	speed	Case- radiation	Air noise outlet side	50/60 Hz	Motor	Heating	consump. max. tot.	diagram	intake temp.	net aprx.
		V m³/h (max.)	min-1	dB(A) at 1m	dB(A) at 1m	Volt	kW	kW	А	No.	+°C	kg
ALB EC 80/50 WW	06537	6200	2600	69	81	400, 3N~	1.91	_	2.90	1371	40	104

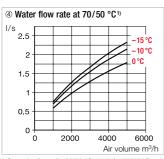
^{*} Volume reduction by approx. 5 % when using the filter ISO ePM, 50 % (M5), by approx. 15 % when using the filter ISO ePM, 50 % (F7).





- Heat output WW element ①-③ These diagrams show the heat output depending on the flow/ return/outside temp. over the air volume.
- Water volume WW element ④ shows the water flow rate depending on the flow/return/outside temp. over the air volume.
- Pressure loss WW element ⑤ shows the water throughflow over water pressure loss kPa.



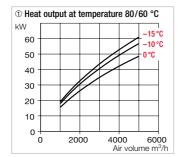


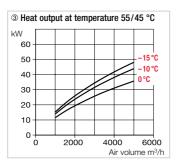
1) Correction factor for 80/50 °C: 1.16; for 55/45 °C: 1.81.

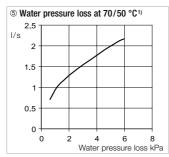
Reference

The integration of air filters ELF-ALB 80/50 F7 (ISO ePM₁ 50% (F7)) in intake air systems fulfils the requirements of VDI 6022.

■ Reference	Page
Planning information	14 ff.





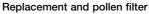


Other accessories	Page
Silencers	494 ff.
Hydraulic unit details	492 ff.
Flexible ventilation ducts,	
ventilation grilles, fittings,	
shutters	561 ff.
Supply air disc valves	584 f.

Accessories

Hydraulic unit WHSH HE 24V (0-10 V)No. 08318

For controlling the heat output of the warm water heating element in combination with room/duct sensors. Includes flow/return temperature display, pump, actuator, mixer valve, gravity brake, thermal cladding and flexible connection



- ISO Coarse 90% (G4)

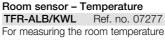
ELF-ALB 80/50 G4 No. 06768 - Filter class ISO ePM₁₀ 70% (M5) ELF-ALB 80/50 M5 No. 06769 Filter class ISO ePM₁ 50% (F7)

ELF-ALB 80/50 F7 No. 06815 Large cassette filter for long cleaning intervals.

Unit = 3 pcs.

Room sensor - Air quality AIR1/KWL-CO2 0-10V No. 20251 **AIR1/KWL-FTF 0-10V** No. 20252 For measuring the CO₂ concentration or relative room humidity. Maximum total of one sensor can be connected.

Dim. mm (W x H x D) 85 x 85 x 27



and controlling the ventilation unit according to the setpoint. Incl. 20 m control line.

Dim. mm (W x H x D) 80 x 80 x 25

Connection cable

- 20 metres long

ALB EC-SK 20 Ref. no. 06816

- 40 metres long

ALB EC-SK 40 Ref. no. 06817 Attach between ALB and control element as well as between ALB and TFR-ALB/KWL.

Transition piece - Symmetrical **ALB-ÜS 80/50** Ref. no. 07618 From unit flange to round duct systems.

Flexible connecting sleeve FM 560 Ref. no. 01679 For acoustic decoupling, incl. 2 pcs. hose clamps.

Angle flange ring

FR 560 Ref. no. 01209 Made of galvanised steel sheet, for duct connection.

Duct shutter, motorised **RVM 560**

Ref. no. 02583 Prevents cold draughts when the unit is at a standstill. Automatic function through fan operation, with mounted spring return motor. Installation in any position, closing force adjustable corresponding to fan power and installation position.









