

Centrifugal,

free blowing

both sides

GB 630

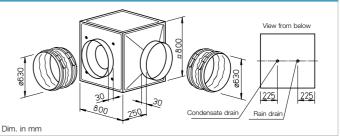
GB 630 T120





For the delivery of contaminated, humid and hot air up to max. 120 °C. Motor located outside of air flow.

Dimensions GB 630 T120



Description for both series

Casing

Self-supporting frame construction made of aluminium hollow profiles. Double-walled, 20 mm thick side panels made of galvanised steel sheet, sound and heat insulated by non-flammable mineral wool lining.

Nozzle on inlet side for optimal inflow as well as connectors and flexible connecting sleeve (for the respective max. permissible air flow temperature) for duct connection. Moulded part (square to round) on outlet side for low-loss outflow and flexible connecting sleeve to prevent structure-borne noise transmission.

Simple positioning with standard crane hook.

Impeller

Free-running high performance centrifugal impeller made of aluminium with backward curved blades, directly driven. Energyefficient with low noise emission. Dynamically balanced together with the motor in accordance with DIN ISO 21940-11 – quality grade 2.5.

Drive

Through maintenance-free, speed-controllable external rotor motor or IEC standard motor in protection category IP54. Ball bearing mounted, radio interference-free.

Electrical connection

Standard terminal box (IP54) on motor; on the motor support plate for GB T120.

Туре	Ref. no.	Max. flow rate	Rated speed	Case-rad. sound pressure	Power consumption	Current cor at rated voltage	nsumption in control mode	Wiring diagram	temperature at		Weight net aprx.		tor prot.	troller 5-step without motor prot circuit breaker		Mot. prot. circ. break. for connec- ting built-in thermal contacts	
		V m³∕h	min ⁻¹	dB(A) in 4m	kW	А	А	No.	+ °C	+ °C	kg	Туре	Ref. no.	Туре	Ref. no.	Туре	Ref. no.
Two-speed, three-phase current motor, 3~, 400 V, 50 Hz, ∀/△ connection, protection category IP54																	
GBD 630/6/6	05524	8600/9990	720/890	42	0.64/0.93	1.08/1.88	2.03	867	60	60	86	RDS 4	01316	TSD 5.5	01503	MD	05849
GBD 630/4/4	05523	12950/14430	1130/1380	51	2.40/3.45	4.10/6.20	7.20	867	60	60	105	RDS 11	01332	TSD 11	01513	MD	05849
ST120 Three-phase current motor, 3~, 400 V, 50 Hz, protection category IP54																	
GBD 630/4 T12	20 05779	14140	1445	53	4.40	8.0	-	499	120	-	105	-	-	-	-	MD	05849

Special features of the GB T120 series

Dim. in mm

Dimensions GB 630

- Designed for the delivery of contaminated, humid and hot air up to max. 120 °C.
- Motor located outside of air flow.
 Thermally insulated partition between motor and impeller, made of galvanised steel sheet, with 20 mm thick, non-flammable mineral wool.
- Complete motor-impeller unit can be removed without dismantling the system components.
- Inspection cover with handle, easily removable for cleaning and maintenance.
- Condensate tray with condensate drain as standard. Hole provided for rain drain (accessories) for outdoor installation.

Installation GB T120 Installation position with con-

□800

30

800

densate drain below. Flexible installation due to three possible centrifugal outlet directions of the outlet fitting. Protected outdoor installation possible with weather protection cover and grille (accessories).

Special features of the GB series

Any installation position and flexible installation due to five possible outlet directions of the outlet fitting. The wall bracket (accessories) must be used for wall installation. Protected outdoor installation possible with weather protection cover and grille (accessories).



4k

75 72 66

80 75

6 ∆

85

12000

50 44

 $\rho = 1.20 \text{ kg/n}$

1 🛆 400 V

② △ 280 V

3 Y 400 V

④ △ 200 V

⑤ △ 140 V

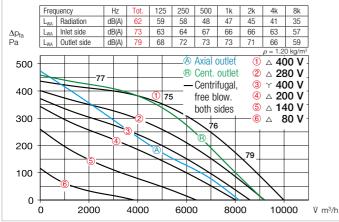
80 V

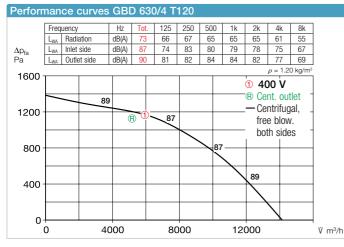
16000 V m³/h

8k

68

Performance curves GBD 630/6/6





Motor protection

Types GBD with external thermal contacts on the terminal block, which must be wired to the motor protection circuit breaker. Type GBD T120 with PTC thermistors for direct wiring to the motor protection circuit breaker or the frequency converter FU-BS (see type table, accessories).

Power control

All types (except for GBD T120) are speed-controllable using voltage reduction by means of transformer (accessories). The 3~ types can also be operated at two speeds using a Υ/Δ switch or motor protection circuit breaker M 4; Type GBD T120 can only be controlled using a frequency converter with sine filter. Performance levels are shown in the performance diagram.

Noise

- The total level and range are specified above the performance diagram for:
- Case-radiated sound power
- Inlet side sound powerOutlet side sound power
- The inlet side sound power level is also specified above the nominal performance curve in the performance diagram.
- The case-radiated noise as sound pressure at 4 m (free field conditions) is also specified in the type table.

Accessories for both series

Performance curves GBD 630/4/4

Hz

dB(A)

dB(A)

dB(A)

82

4000

82

125

68

72 77 250 500

57 56

76 75

Axial outlet

® Cent. outlet

81

- See left

57

73

81 82 82

80

8000

1k

2k

54

Frequency

 Δp_{fa}

1000

800

600

400

200

0

0

Pa

L_{WA} Radiation

L_{WA} Inlet side

L_{WA} Outlet side

Vibration dampers for indoor installation. 1 set = 4 pcs. SDD-U Ref. no. 05627

Wall bracket for wall installation.GB-WK 630Ref. no. 05626

Weather protection grille for outlet-side coverage. GB-WSG 630 Ref. no. 05640

Weather protection cover for
protected outdoor installation.GB-WSD 630Ref. no. 05749

Special accessories

for GB series

Condensate tray with drain connectors (central) for duct/hose connection.

GB-KW 630 Ref. no. 05645

(a condensate tray with condensate drain is included in delivery for GB T120).

Speed switch and on/off switch for two-speed Υ/Δ switchable three-phase current fans.

DS 2¹⁾ Ref. no. 01351

1) required motor protection circuit breaker: Type MD, No. 05849.

 for GB T120 series
 Rain drain for outdoor installation (Hole in casing base already provided).
 GB-RA Ref. no. 09418

References	Page
Planning information General techn. information	14 ff. on,
power control	19 ff.
Accessory details	Page
Speed controllers and motor prot. circ. breakers	599 ff.