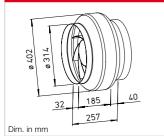


RR EC 315



Dimensions RR EC 315



Energy-saving EC circular duct fans for the delivery medium and small air volumes against high resistances.

Specifically designed for direct insertion in duct systems. High pressure performance for overcoming friction losses, deflection losses and aggregate resistances.

For various applications in commercial, industrial and residential areas.

Special features

- Highly efficient EC motor for the lowest operating costs.
- Low space requirement and minimal installation costs due to linear throughflow.
- No need for elaborate deflectors. Connectors on inlet and outlet
- side correspond to standard duct Ø.
- Performance adjustment through 100% speed control.
- Can be used in any position.
- Wide range of accessories.
- Aerodynamically optimised casing design.

Common features **RR EC and SVR EC**

Drive

Energy-saving, speed-controllable EC external rotor motor in protection category IP44 with the highest level of efficiency. Maintenance-free and radio interference-free, ball bearing mounted.

SlimVent - Slimline EC space save w/ retractable motor-impeller unit.

SVR EC 315



Motor protection

Integrated electronic temperature monitoring system for EC motor and electronics.

Installation

No restrictions in any position (horizontal, vertical, diagonal) through corresponding installation for supply or extract ventilation. Installation in duct system, preferably away from the room to be ventilated for less noise.

Description RR EC

Casing

Made of galvanised steel sheet, robust for harsh operating conditions. Inlet and outlet side connection dimensions correspond to standard duct Ø.

Power control

Continuously variable speed control with internal (delivery) or external potentiometer or continuously variable speed control with universal control system (see table). Performance levels are shown in the performance curve as an example.

Electrical connection

Terminal box (IP54) on outside of casing.

Centrifugal, with backward curved blades made of plastic. made of galvanised steel sheet for RR EC 315 B impeller. Dynamically balanced together with motor for low-noise operation, high level of efficiency.

- The total level and range are specified above the performance diagram for:
- Case-radiated sound power
- Inlet side sound power
 - Outlet side sound power. The case-radiated noise as sound pressure at 1 m (free field conditions) is also specified in the type table and the table below the performance curve.

Wgt net Туре Ref. no. Connection Flow rate Rated Sound press. Power con-Current Wiring Max air Universal Speed potentiometer Free blowing diagram flow speed case radiation sum consum. control system temp aprx. flush-mount. surf-mount. mm V m³/h min-1 dB(A) in 1 m kW No +°C Ref. no. Type Ref. no. Type Ref. no. Α kg Type Type RR EC, Single-phase alternating current, 230 V, 50/60 Hz, EC motor, IP44 **RR EC 315 A** 05788 315 1910 2370 47 0.22 1.69 979 60 4.8 EUR EC¹⁾²⁾ 01347 PU 10¹⁾ 01734 PA 10¹⁾ 01735 EUR EC¹⁾²⁾ 01347 PU 10¹⁾ 01734 PA 10¹⁾ 01735 **RR EC 315 B** 06123 315 2140 2880 48 0.32 2.46 979 60 7.6 Type SVR EC, Single-phase alternating current, 230 V, 50/60 Hz, EC motor, IP44 13.6 EUR EC¹⁾²⁾ 01347 PU 10¹⁾ 01734 PA 10¹⁾ 01735 1.65 979 0.21 60 SVR EC 315 A 02669 315 1700 2570 52 SVR EC 315 B³⁾ 14.8 EUR EC¹⁾²⁾ 01347 PU 10¹⁾ 01734 PA 10¹⁾ 01735 00668 1940 2890 54 0.32 2.45 979 315 60

1) Multiple EC fans can normally be connected. 2) alternative electronic diff. pressure/ temperature controller (EDR/ETR, No. 01437/01438) or three level speed switch (SU/SA, No. 04266/04267), see accessories. 3) Performance diagram at www.HeliosSelect.de

Impeller

Protection category

Description SVR EC

Casing

Protection category IP54 through inlet and outlet-side installation in a duct system which prevents the ingress of rainwater.

Flat casing in compact design

made of galvanised steel sheet.

Connectors and lip seal on inlet

and outlet side for standard

duct Ø.

unit allows inspection and cleaning without dismantling components. The swivelling range must be considered for the inspection opening.

The retractable motor-impeller

Power control

Continuously variable speed control with internal (delivery) or external potentiometer or continuously variable speed control with universal control system (see table). Performance levels are shown in the performance curve as an example

Terminal box (IP54) on external cable. Impeller

Electrical connection

Energy-saving centrifugal impeller with backward curved blades made of high-quality plastic. Dynamically balanced together with motor for low-noise operation.

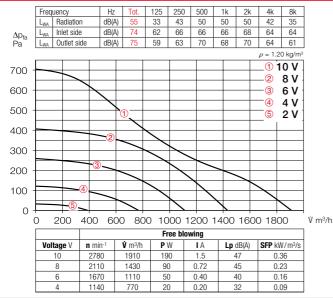
Protection category

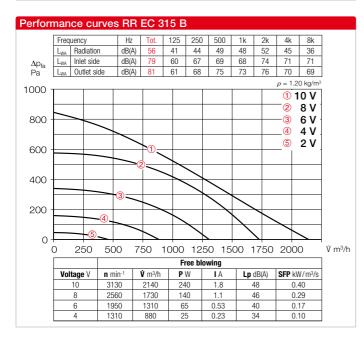
IP44 with connected duct system.

Noise



Performance curves RR EC 315 A





Performance curves SVR EC 315 A Frequency Hz Tot. 125 250 500 1k 2k 4k 8k L_{WA} Radiation 60 43 51 56 52 50 47 38 dB(A) 62 67 70 68 67 Inlet side dB(A) 66 62 L_{WA} Δp_{fa} L_{WA} Outlet side dB(A) 79 64 68 75 69 72 68 63 $\rho = 1.20 \text{ kg/r}$ 10 V 800 2 8 V 3 6 V 4 4 V 600 5 2 V (T) 400 200 0-₿ m³/h \cap 400 800 1200 1600 Free blowing Voltage V **Ý** m³/h ΡW IA Lp dB(A) SFP kW/m³/s n min-2680 1700 205 1.6 52 0.43 110 2120 1330 105 0.90 50 0.28 6 1670 1040 55 0.46 43 0 19 1150 25 720 0.20 36 0.12 4

Accessories

Pipe clamp connectors

BM 315 Ref. no. 05080 For structure-borne noise-free connection of fan and piping and for suspension (1 set = 2 pcs). Mount ventilation duct and fan connector at a distance and fold sleeve over during installation.

Mounting bracket

MK 4Ref. no. 05824Made of galvanised steel sheet.

External wall shutter

VK 315 Ref. no. 00760 Automatic made of plastic, light grey.

External wall cover grille

RAG 315Ref. no. 00752Made of plastic, light grey.

Protection grille

SGR 315Ref. no. 05068For inlet and outlet side installation.Made of galvanised steel.

Duct shutter

RSK 315 Ref. no. 05674 Automatic, made of metal.

Flexible cross talk silencer

FSD 315Ref. no. 00681Made of aluminium pipe with
double-sided plug-in connectors.Sound insulation lining 50 mm
thick, installation length 1 m.

Air filter box

LFBR 315 Coarse 70%* 08581 LFBR 315 ePM1 50%* 08535 Air filter with large surface area, for installation in pipeline.

Electric heating element EHR-R 6/315 6.0 kWNo.08713 - with integrated temp. control EHR-R 6/315 TR 6.0 kWNo.05301 Room or duct sensor (TFK/TFR, Accessories) required.

Temperature control system for electric heating element EHR-R EHS Ref. no. 05002

Warm water heating elementWHR 315Ref. no. 09484Compact heat exchanger for ins-
tallation in duct system.

Temperature control system for warm water heating element WHS HE Ref. no. 08319

* See product page 484 for detailed description.

EC round duct fans











